

# BLOCKS

LAB 100-104	HONE BLOCK 4 CYLINDER	\$100.00
LAB 100-105	HONE BLOCK 6 CYLINDER	\$125.00
LAB 100-106	HONE BLOCK 8 CYLINDER	\$145.00
LAB 100-110	BORE & HONE BLOCK 4 CYLINDER	\$150.00
LAB 100-111	BORE & HONE BLOCK 6 CYLINDER	\$180.00
LAB 100-112	BORE & HONE BLOCK 8 CYLINDER	\$220.00
LAB 100-115	BORE & HONE W/PLATES 8 CYLINDER	\$275.00
LAB 100-117	LINE HONE BLOCK 2 BOLT MAIN	\$175.00
LAB 100-118	LINE HONE BLOCK 4 BOLT MAIN	\$200.00
LAB 100-119	SLEEVE BLOCK THIN WALL	\$140.00
LAB 100-120	SLEEVE BLOCK THICK WALL	\$150.00
LAB 100-121	DECK BLOCK	\$140.00
LAB 100-129	CAM BEARINGS R & R	\$60.00
LAB 100-133	FREEZE/CORE/GALLEY PLUGS SET R&R	\$45.00
LAB 100-138	NOTCH BLOCK/CRANK (MIN)	\$145.00

LAB 100-147

# BALANCING

LAB 125-101	COMPETITION ENGINE BALANCE (most)	\$250.00
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\*\* installation of mallory metal is additional time and material \*\*

# CONNECTING RODS

LAB 150-101	CONN ROD RECONDITION W/PISTON	\$20.00
LAB 150-102	CONN ROD RECONDITION - EACH	\$15.00
LAB 150-108	CONN ROD R&R EACH	\$15.00
LAB 150-109	CONN ROD INSTALL - EACH	\$12.00
LAB 150-110	CONN ROD REMOVE - EACH	\$12.00
LAB 150-116	CONN ROD SIDE CLEARANCE RODS EA	\$25.00
LAB 150-117	CONN ROD BUSHING R&R FIT PISTON EA	\$30.00

# CRANKSHAFT

LAB 600-601	CHAMPHER OIL HOLES	\$40.00
LAB 600-603	WELD JOURNAL	\$60.00
LAB 600-604	POLISH CRANKSHAFT	\$50.00
** includes clean & mic journals**		
LAB 600-606	CHECK STRAIGHTNESS	\$30.00
LAB 600-612	GRIND CRANK	\$125.00
**crank grind includes cleaning and mic		
LAB 600-617	FLYWHEEL GRIND	\$45.00
LAB 600-618	2 STEP FLYWHEEL GRIND	\$65.00

# CYLINDER HEADS

**Valve job includes disassembly, degreasing, grind valves and seats and reassemble**		
LAB 200-206	VALVE JOB 4 CYL 2V	\$125.00
LAB 200-207	VALVE JOB 4 CYL 4V	\$200.00
LAB 200-208	VALVE JOB 6 CYL 2V	\$175.00
LAB 200-209	VALVE JOB 6 CYL 4V	\$275.00
LAB 200-212	VALVE JOB 8 CYL 2V	\$200.00
LAB 200-213	VALVE JOB 8 CYL 4V	\$375.00
LAB 200-216	RESURFACE HEAD	\$50.00
LAB 200-222	GUIDE KNURL - EACH	\$5.00
LAB 200-223	CAST GUIDES INSTALL - EACH (+ guides)	\$15.00
LAB 200-224	BRONZE GUIDES INSTALL - EACH (+ guides)	\$15.00
LAB 200-2061	GUIDE LINERS INSTALL-EACH (+ liners)	\$10.00
LAB 200-229	SCREW-IN STUDS INSTALL	\$160.00
LAB 200-232	SCREW-IN STUDS CANTED INSTALL	\$200.00
LAB 200-230	HEAD CUT FOR PC SEALS EACH HEAD	\$35.00
LAB 200-231	HEAD CUT FOR OVERSIZE SPRINGS PR HEAD	\$35.00
LAB 200-231A	CHECK CC 1 CYLINDER	\$30.00
LAB 200-234	HEAD CUT FOR OVERSIZE VALVES EACH	\$15.00
LAB 200-235	HEAD BLEND POCKET - EACH	\$25.00
LAB 200-236	HEAD GRIND SEAT - EACH	\$15.00
LAB 200-237	VALVE SEAT INSTALL - EACH	\$35.00
LAB 200-238	SPRING HEIGHT SET UP V8 SET	\$65.00
LAB 200-241	BOLT REMOVE -BROKEN -EACH min.	\$20.00
LAB 200-242	HEIL COIL -min- EACH	\$15.00

# CLEANING AND DEGREASING

LAB 500-501	DEGREASE BLOCK	\$100.00
LAB 500-503	DEGREASE HEAD set (each 35.00)	\$45.00
LAB 500-504	DEGREASE VALVE COVER	\$30.00
LAB 500-505	DEGREASE INTAKE MANIFOLD CAST	\$35.00
LAB 500-506	DEGREASE INTAKE MANIFOLD ALUMINUM	\$35.00
LAB 500-507	DEGREASE CRANKSHAFT	\$25.00
LAB 500-508	DEGREASE OIL PAN	\$30.00
LAB 500-509	DEGREASE SMALL PARTS - BASKET	\$45.00
LAB 200-227	HEAD SHOT PEEN PR	\$50.00
LAB 500-510	SHOT PEEN BLOCK	\$120.00
LAB 500-511	DEGREASE PISTONS	\$40.00

**CLEANING AND DEGREASING SPECIAL**  
**\$120**  
 INCLUDES V/C, O/P, T/C, MANIF, SMALL PTS BASKET  
**\*\* CUSTOM WORK CHARGED AT STANDARD HOURLY RATE OF \$75 PER HOUR\*\***  
**\*\*PRICES SUBJECT TO ADJUSTMENT WITHOUT NOTICE AND DEPENDING ON YOUR ATTITUDE\*\***

# PISTONS

LAB 100-142	PISTONS CUT DOMES - EACH (min)	\$35.00
LAB 100-143	NOTCH PISTONS	\$55.00
LAB 175-102	PISTON GLASS BEAD - EACH	\$15.00
LAB 175-103	PISTON FIT PINS - EACH	\$15.00

# ASSEMBLY

\*\* SB-includes rotating assy, oil pump, camshaft and timing gear \*\*  
 \*\*LB-includes sb plus heads valve train,intake & Pan \*\*  
 \*\* RACING- includes file fit rings, camshaft degree and build sheet\*\*  
 \*\*Covers and other accessories that may require fitting billed hourly\*\*

LAB 300-301	ASSEMBLE 4 CYLINDER ENGINE SB	\$350.00
LAB 300-302	ASSEMBLE 4 CYLINDER ENGINE LB	\$450.00
LAB 300-305	ASSEMBLE 6 CYLINDER ENGINE SB	\$450.00
LAB 300-306	ASSEMBLE 6 CYLINDER ENGINE LB	\$650.00
LAB 300-307	ASSEMBLE 6 CYLINDER RACING ENGINE SB	\$750.00
LAB 300-308	ASSEMBLE 6 CYLINDER RACING ENGINE LB	\$900.00
LAB 300-309	ASSEMBLE 8 CYLINDER ENGINE SB	\$500.00
LAB 300-310	ASSEMBLE 8 CYLINDER ENGINE LB (ANY ENGINE W/OVERHEAD CAMS +\$150)	\$700.00
LAB 300-311	ASSEMBLE 8 CYLINDER RACING ENGINE SB	\$800.00
LAB 300-312	ASSEMBLE 8 CYLINDER RACING ENGINE LB	\$1,100.00
LAB 300-313	RINGS FILE TO FIT	\$100.00
LAB 300-314	CAMSHAFT DEGREE	\$80.00

# INSPECTION

LAB 600-608	PRESSURE TESTING - Head each	\$40.00
LAB 150-107	CONN ROD MAGNAFLUX EACH	\$10.00
LAB 100-146	PRESSURE TESTING - BLOCK	\$70.00
LAB 600-613	HEAD MAGNAFLUX	\$35.00
LAB200-218	DISASSEMBLE, INSPECT COMPLETE ENGINE	\$150.00
LAB300-317	DISSASSEMBLE, INSPECT SB	\$100.00
LAB 300-318	DISSASSEMBLE, INSPECT CYL HEAD	\$35.00



**Hours:**  
**M-F 10-6**  
 Sat 9-1

